

# Work Order ID 56636

March 3, 2010 9:02:34 AM



Page 1

Item ID: DSI 9410-011

Accept



Setup Start



Revision ID:

Item Name: Step Modification

Stop



Start Date: 3/03/10 Start Qty: 7.00



Required Date: 3/12/10 Req'd Qty: 7.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

DSI 9410

B

100



DC

Document Control

0.00

Memo

0.00

Photocopy bluefile & type labels per PPP DSI 9410-011  
CHG002

110



Packaging

Packaging

Pick Kit

0.00

Memo

0.00

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

8/10/23

10-3-22 (70) SP

(77)



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March 3, 2010 9:02:34 AM



Page 2

Item ID: DSI 9410-011

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Start Date: 3/03/10 Start Qty: 7.00

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Reference:

Accept



Setup Start

Stop

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130



Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP DSI 9410-011

Location:

PPP rev: PPP SW SRD 311/312

2/10/23 (7)

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/03/24 AJ

u 10-03-24





# Picklist Print

March 3, 2010 9:02:33 AM

Page 1

Work Order ID: 56636

Parent Item: DSI 9410-011

Parent Item Name: Step Modification

Comments: IPP RevA: New issue DD verified by:EC  
10.03.03 verified by:EC

IPP rev:B as per dwg RevB DD

Start Date: 3/03/10

Required Date: 3/12/10

Start Qty: 7.00

Required Qty: 7.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN4-15A Bolt		Purchased	No			110	Each	159.0000	56.0000	47		

## Warehouse

### Location

Main Warehouse

ST

## Loc Qty

## Loc Code

113121

159

6

113538

3

113840

150

110

Each

0.0000

112.0000

110

Each

0.0000

28.0000

110

sf

27.7000

0.5831

## Warehouse

### Location

Main Warehouse

ST

## Loc Qty

## Loc Code

31948

27.7

32894

3.29

33542

6.63

17.78

AN9601D416

Purchased

No

110

Each

0.0000

112.0000

Washer

D2732-030

Manufactured

No

110

Each

0.0000

28.0000

Rubber Cushion

D3595

Manufactured

No

110

sf

27.7000

0.5831

Rubber Cushion (per sq ft)

(D3595-200-300) Cut(2) at 2.00" X 3.00" as per dwg  
D3595 (per kit)



# Picklist Print

March 3, 2010 9:02:33 AM

Page 2

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10.03.03 verified by:EC

IPP rev:B as per dwg RevB DD

Start Date: 3/03/10

Required Date: 3/12/10

Start Qty: 7.00

Required Qty: 7.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L4 Nut		Purchased	No			110	Each	1,821.000	56.0000			



## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

1821

102552

6

104248

6

110507

184

111827

631

113422

994

15924

0

8X  
M110450 16-3-22  
(TK)

March 3, 2010 9:02:33 AM

Shop Packet Print

Page 2





# DART SERVICE INSTRUCTION

TO AMEND DRAWING D350-591 REV. F

REF. CANADIAN STC: SH92-6

FAA STC: SH967NE

TO IMPROVE THE FIT OF THE D350-591-311/-312 STEPS, IT IS ACCEPTABLE TO INSTALL THE DSI 9410-011 KIT. INSTALL THE D2732-030 CUSHION (AFT CROSSTUBE ) AND D3595-200-300 CUSHION (FWD CROSSTUBE) AS SHOWN IN FIGURE 1 IN PLACE OF THE D2856-400-720 ABRASION STRIP CALLED OUT ON DRAWING D350-591 REV. F.

FOR CUSTOMERS WHO HAVE PREVIOUSLY INSTALLED D2856-400-720 ABRASION STRIPS REMOVE THE ABRASION STRIPS IN ACCORDANCE WITH ICA-D350-591. PRIOR TO INSTALLING THE DSI 9410-011 KIT.

*W 05 0036*

DSI 9410-011 KITS WILL BE INCLUDED WITH D350-591-311/-312 STEPS AT CHANGE 002 AND SUBSEQUENT.

QTY -041	PART NUMBER	DESCRIPTION
X	DSI 9410-011	STEP MODIFICATION KIT
4	D2732-030	CUSHION
2	D3595-200-300	CUSHION
8	AN4-15A	BOLT
16	AN960JD416	WASHER
8	MS21042L4	NUT (OR MS21042-4)

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED

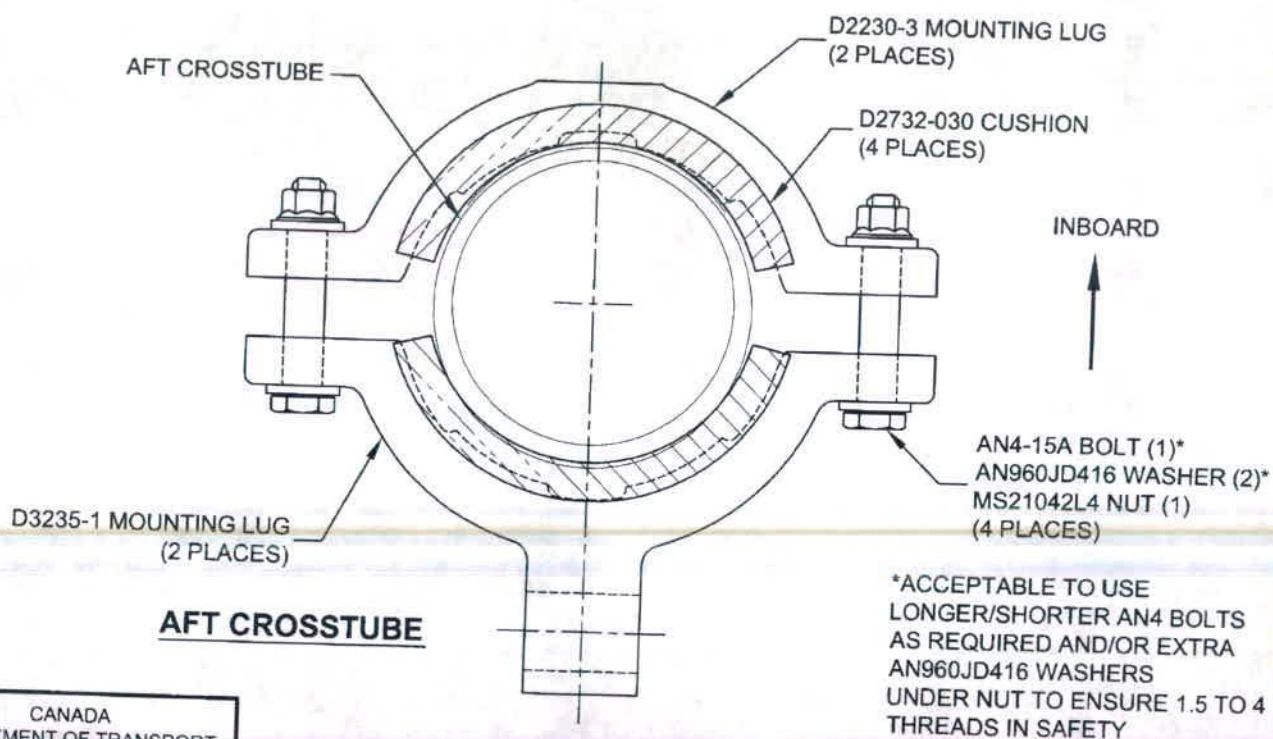
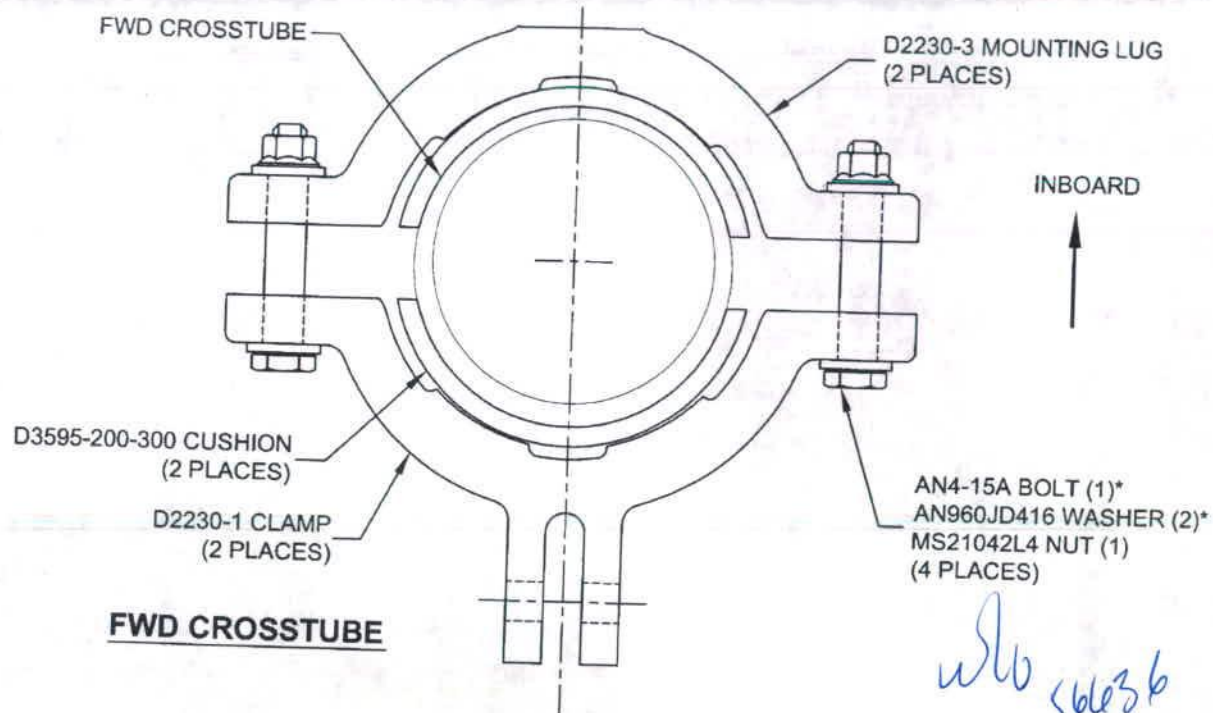
BY: *[Signature]*  
D. SHEPHERD (DE # 02)

DATE: 08.09.08  
CERT. NO.: SH92-6  
ISSUE NO.: 10

B	SHEET 1 DELETE REVISED P/L. (SEPERATE DSI KIT FROM MAIN KIT SEE NCR 08-082 FOR DETAILS)	AJS	08.09.08
A	NEW ISSUE	PH	08.03.27
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	N/A	DSI 9410	SHEET 1 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	STEP MODIFICATION KIT	NTS
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**FIGURE 1 - CLAMP/CUSHION INSTALLATION**

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED  
*[Signature]*  
BY: D. SHEPHERD (DE # 02)

DATE: 08.09.08  
CERT. NO.: SH92-6  
ISSUE NO.: 10

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MFG. APPR.	N/A	DSI 9410	SHEET 2 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
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